



Insert Part Number		3720-4.00HDL
Military Specification		-
Reference Number		-
Insert Type		Heavy Duty SELF LOCKING
Internal Thread Form		Metric Coarse
Internal Thread Size		M4 X 0.7
External Thread Size		M8 X 1.25
Nominal Length Q	mm	8.00
Insert Material		Stainless Steel - 303 CRES
Insert Finish		Passivated
Insert Coating		-

Loksert solid keylocking inserts are an easily installed thread assembly that are ideal for replacing damaged or worn threads in virtually any material - ferrous, non-ferrous and non-metallic.

They are constructed from high quality carbon steel or extremely hard wearing stainless steel. One piece Loksert inserts are supplied with the dove-tailed locking keys pre-assembled. The pre-positioned keys automatically position the insert at the correct depth below the surface of the parent material. Lokserts are suitable for repairing and creating threads in a wide range of applications including forgings and castings and are especially suited to situations that experience heavy wear and vibration - such as mining, construction and earthmoving equipment.

COMPATIBLE LOKSERT INSTALLATION AND REMOVAL TOOLS	
TOOL TYPE	Part #
Hand Installation tool - Miniature	-
Hand Installation tool - Thin Wall	-
Hand Installation tool - Heavy Duty	3600-4.00HT
Hand Installation tool - Universal (TW & HD)	-
Hand Installation tool - Extra Heavy Duty	-
Hand Installation tool - Solid	-
Pneumatic Front End Assembly (FEA)	3720-4.00HDMIP
Pneumatic Tool	3700-MIP1

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DRILLED HOLE DIMENSIONS INTERMEDIATE/PLUG TAP

A Tapping Drill Size	mm	6.90
A Tapping Drill Size	inch	
Tapping Drill Part Number		3620-6.9



TAPPED HOLE DIMENSIONS

Tap Size		M8 X 1.25
Tap Tolerance		6H
T Tapping Depth minimum	mm	9.5
T Tapping Depth minimum	inch	-
Loksert Tap Part Number	Intermediate	3620-8.00I
C Countersink Width minimum	mm	8.25
C Countersink Width minimum	inch	-



INSERT SPECIFICATIONS

Internal Thread		M4 X 0.7
Internal Thread Tolerance		4H5H
External Thread		M8 X 1.25
External Thread Tolerance		4h
Q Nominal Length	mm	8.00
Locking Keys	#	2



INSERT REMOVAL SPECIFICATIONS

R1 Drill Size	mm	5.50
R1 Drill Size	inch	-
R2 Drill Depth minimum	mm	4.00
R2 Drill Depth minimum	inch	-



For detailed removal instructions please visit powercoil.com.au